## A further exploration of the merits of a Niobium/Niobium vs Niobium/Havar target body/foil combination for [<sup>18</sup>F]Fluoride production: A detailed HP γ-spectrometry study

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In the current nuclear medicine environment, both the Molybdenum crisis and FDA regulation, are driving the PET community to look more closely at the production of [<sup>18</sup>F]NaF for PET imaging. This situation has led the University of Iowa to design and construct a targetry unit and a synthesis/purification module designed to obtain highest purity [<sup>18</sup>F]NaF. In this study we investigate the radionuclidic purity of [<sup>18</sup>F]NaF from this module with [<sup>18</sup>F]NaF produced from both a Nb/Havar and Nb/Nb target/body combination. The rationale for the targetry comes from the recent observations of the Wisconsin and Edmonton groups<sup>1, 2, 3</sup>.

As can be seen from the schematic in Figure 2 [ $^{18}$ O]H<sub>2</sub>O was irradiated in a Nb target body equipped with either a Nb or Havar front foil. The target water was emptied into a target collection vessel (TCV). Under N<sub>2</sub> overpressure the contents were passed sequentially through a CM cation SPE cartridge and a QMA anion SPE cartridge to an [ $^{18}$ O]H<sub>2</sub>O recovery vessel. Any non-anionic material was then flushed from the QMA with water (5 mL) to waste. The [ $^{18}$ F]NaF and any other anionic species were the eluted into the final product vial with isotonic saline (15 mL).

To assess radionuclidic purity, the Nb/Niobium body/foil combination was bombarded at 30  $\mu$ A for 5, 10, 20 and 80 minutes. The Nb/Havar body/foil combination was bombarded at 30  $\mu$ A for 80 minutes. In all cases the TCV, CM, QMA, and Product Vial were quantitatively assessed for radionuclidic content using an GEM20P4-70. ORTEC GEM Coaxial P-type HPGe Gamma-Ray Detector. Results are summarized in Figure 2.

The Nb-Nb body/foil combination spectrum was simple; 30 µA for 10 minutes created minute quantities of  ${}^{56,57,58}$ Co and  ${}^{52}$ Mn (<0.1 nCi) from the trace quantities of iron and chromium in the Nb foil, but approximately 1 µCi of  ${}^{93m}$ Mo from the  ${}^{93}$ Nb(p,n) ${}^{93m}$ Mo reaction (Figure 1). The CM cation cartridge quantitatively bound the cobalt isotopes, while the  ${}^{93m}$ Mo, initially trapped by the QMA anion cartridge, eluted quantitatively with the [ ${}^{18}$ F]NaF. Under similar conditions, the Nb/Havar body/foil created 12 radionuclides at 10-100 nCi levels. The CM/QMA cartridge combination served to eliminate 6 of 12 contaminants, and reduce the quantities of the remaining nuclides substantially, but not completely. The product vial from the Nb/Nb combination had only  ${}^{93m}$ Mo, while the product vial from the Nb/Havar target resulted in [ ${}^{18}$ F]NaF with  ${}^{51}$ Cr,  ${}^{95,96}$ Tc,  ${}^{181,182}$ Re, and  ${}^{93m}$ Mo (from Nb target body) contaminants with activities ranging from 1-30 nCi.

## **References:**

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